

# RAPTOR<sup>®</sup>

## COLOR

### CONCENTRATED TINT FOR USE WITH RAPTOR TINTABLE BEDLINER



#### Personal Protective Equipment:

- Safety glasses
- Protective gloves
- Air-fed mask or a respirator suitable for paint application
- Disposable paint overalls

### RECOMMENDED APPLICATION PROCESS GUIDE



#### 1 SURFACE PREPARATION

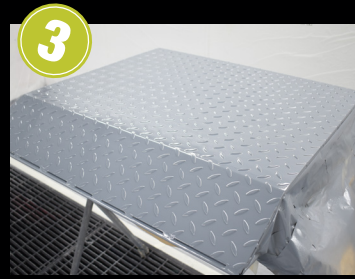
Remove loose material and rust from the surface. Degrease using U-POL System 20 Solvent Based Degreaser (UP2012/UP2022) or Water Based Degreaser (UP2002) to remove dirt and surface contaminants. Sand the surface with P80-P180 sandpaper. Refer to the Technical Data Sheet for prep instructions for specific substrates. Degrease the surface again.



#### 2 MIXING RAPTOR EPOXY PRIMER

Mix 4:1 by volume 4 parts Raptor Epoxy Primer with 1 part of the included Raptor Epoxy Primer Hardener.

**Raptor 4:1 Anti-Corrosive Epoxy Primer is only compatible with the included Raptor 4:1 Anti-Corrosive Epoxy Primer Hardener.**



#### 3 PRIMER APPLICATION

Use an HVLP Gravity Feed Spray Gun at 30 PSI with a 1.4-1.8mm gun tip. You can also apply with a roller or brush. Apply 2-3 coats allowing 10 minutes flash off between coats. Topcoat with Raptor Protective Coating in as little as 60 minutes or as long at 7 days without the need to resand Raptor Epoxy Primer.



#### 4 RAPTOR COLOR

Add the full contents of only one Raptor Color pouch (1.5 fl oz/45ml) directly into bottle of Raptor Tintable base.



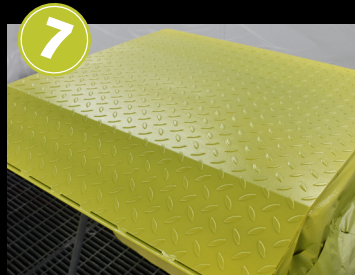
#### 5 ACTIVATION

Measure 8.4 fl oz/250ml of Raptor Bedliner Hardener and add into Raptor Tintable base bottle as well. Replace cap and shake for 2 minutes. Mix only 1 bottle at a time and clean gun between mixes. Check the color before spraying. Ensure the area to be coated is carefully masked to avoid overspray.



#### 6 RAPTOR TRACTION ANTI-SLIP

Optional - In the final coat, add Raptor Traction to the Raptor Tintable base bottle and shake. Raptor Traction has excellent anti-slip properties compliant with ASTM E303-93.



#### 7 APPLICATION

Remove cap from the bottle and attach the Raptor Schutz Spray Gun or Raptor Professional Vari-Nozzle Gun (UP0726/UP4880). At 40-60 PSI, apply with an even sweeping motion. Refer to the TDS for detail on textures. If applying additional coats, allow to flash for 60 minutes between coats. Raptor Bedliner can also be applied with a roller or brush.



#### 8 DRY TIMES

**Touch Dry:** Less than 1 hour @ 68°F or 30 mins @ 140°F Oven Bake Force Dry  
**Through Dry:** 5-7 days @ 68°F

### PROCESS TOOLS REQUIRED

Step	Part Number	Description
1	UP2002/UP2012/UP2022	Water Based or Solvent Based Degreaser
2	UP4830/UP4831	Raptor 4:1 Anti-Corrosive Epoxy Primer
3	UP0324/UP0326	U-POL HVLP Gravity Feed Spray Gun
4	UP4854-68	Raptor Color - 15 Colors to choose from!

Step	Part Number	Description
4 5	UP0821(V)/UP0829	Raptor Bedliner Tintable 4L Kit
6	UP4800	Raptor Traction Slip Resistant Additive
7	UP0726/UP4880	Raptor Schutz Spray Gun or Raptor Professional Vari-Nozzle Gun

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